

2GR-FE EXHAUST

SERVICE DATA

Compression spring (Center exhaust pipe assembly x Tailpipe assembly)	Minimum length 38.5 mm (1.516 in.)
--	---------------------------------------

## TORQUE SPECIFICATIONS

Part Tightened	N*m	kgf*cm	ft.*lbf
Exhaust manifold LH x Front exhaust pipe assembly	62	632	46
No. 1 front exhaust pipe support bracket x No. 1 exhaust pipe support bracket stay	21	214	16
Front exhaust pipe assembly x Center exhaust pipe assembly	43	440	32
Exhaust manifold RH x Center exhaust pipe assembly	62	632	46
Center exhaust pipe assembly x Tailpipe assembly	43	440	32

SS